



An ISO 9001:2015 Certified Company

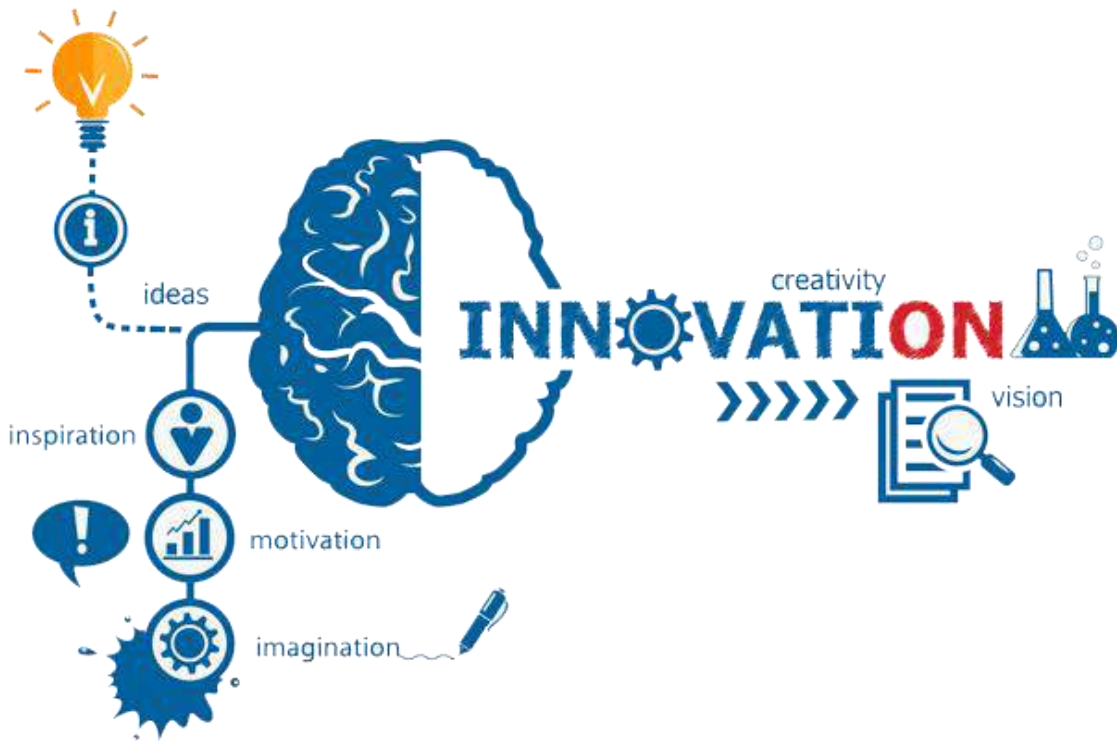


**PDPU IIC**  
**INNOVATION &**  
**INCUBATION**  
**CENTRE**  
**NIDHI TBI**



# VARIABLE VAPOUR COMPRESSION REFRIGERATION (VCR) SYSTEM TEST RIG

# About Us



Balief Corporation is an ISO 9001:2015 certified company engaged in Special purpose machine manufacturing and R&D sector. Balief caters to special and unique requirements in the field of Thermal engineering, power, HVAC, water & air treatment and laboratory equipment by offering design, R&D and manufacturing solutions. These expertise helps you fulfil your requirements that hard to accomplish with current market offerings. Balief has a diverse product portfolio. To meet unique requirements, Balief offers R&D, design and testing services to innovate and create new products. **This has led to filing of 10 patents till date.**

The Balief team is a small yet focused group of people with domain specific knowledge and expertise. The team consists of both young and enterprising technocrats and industry and academic experts with decades of experience in their respective fields. Which led to develop good product for HVAC segment like Heat pump, chiller, Air cooler, Dehumidifier etc.... Balief Corporation also has products like ETP plant, Dry & wet scrubber, Bag filter, conical vacuum dryer etc.

# Balief Corporation Patent Details

Sr. No.	Patent Reference Number	Type of Patent	Title of Patent
01	202021043090	Provisional Patent	Humidification - Dehumidification (HDH) water Desalination System
02	333806-001	Design Patent	Water Chiller
03	333806-002	Design Patent	Venturi Wet and Dry Scrubber
04	333806-003	Design Patent	Wet Scrubber
05	333807-001	Design Patent	Humidification - Dehumidification (HDH) water Disallination System
06	333807-002	Design Patent	Heat Pump for Water Heating
07	333807-003	Design Patent	Compact Heat Pump for Water Heating and Cooling
08	333807-004	Design Patent	Humidifier for ETP Plant
09	333807-005	Design Patent	Conical Vacuum Dryer
10	335018-001	Design Patent	Humidification-Dehumidification and Flash Chamber Desalination System



# Balief Corporation Team



Name Pratik Patel

Designation Founder and Director at  
'BALIEF CORPORATION'



Mr. Devansh Patel  
Operational Head



Mr. Vishal Prajapati  
Production In charge



Mr. Saurabh Patel  
Design Engineer



Mr. Priyank Sharma  
Business Development  
Manager

# PDEU Mentors



Dr. Vivek Patel  
Associate Professor  
Mechanical Department



Dr. Rajesh Patel  
Associate Professor  
Mechanical Department



Dr. Jatin Patel  
Associate Professor  
Mechanical Department

# Existing Refrigeration Lab Equipment and Its Challenges



**Cold Water Test Rig (Chiller)**



**Hot Water Test Rig (Heat pump)**



**Expansion devices Comparison**

## Challenges of These Equipment

Challenges of These Equipment			
1	Fixed compressor capacity	5	Only Natural Convection by submerged coil
2	No data acquisition	6	Only Capillary and TXV expansion comparison is available
3	Performance changes with time as tank condition changes	7	Controlled expansion is not possible
4	System can only be used for chilling or Heating Purpose	8	Only one condenser and evaporator possibility

# Technological Challenges of HVACR lab equipment



What would be your pick if features and price are same for the given option?

- A) 4 STAR NORMAL REFRIGERATOR
- B) 3 STAR INVERTER REFRIGERATOR

**FRESH**

\*Source Euromonitor International Limited: retail volume sales in unit based on 2015 data.

**#WeAreListening**



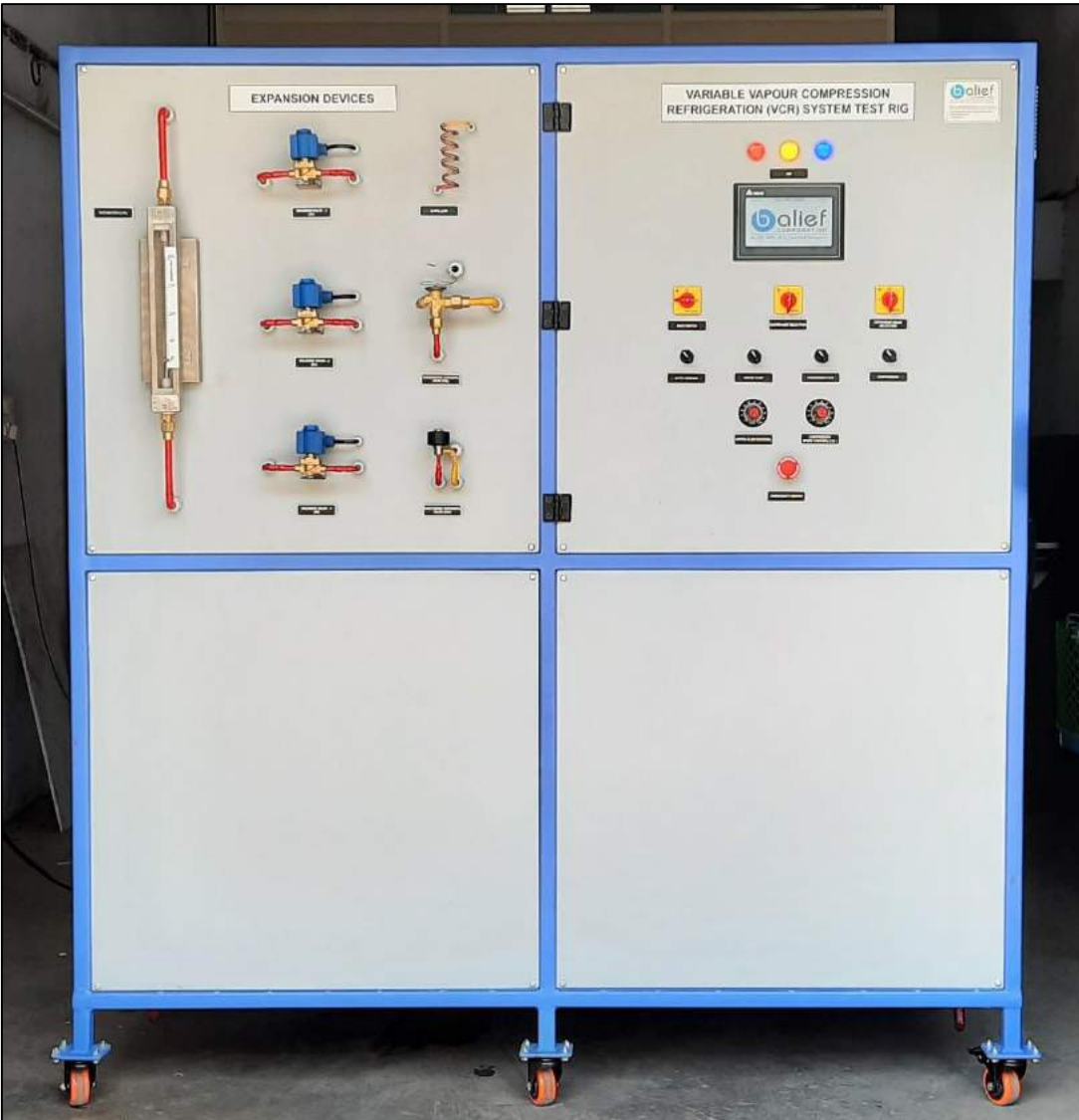
- ✓ Domestic HVACR units come with variable inverter technology.
- X Students still learn concepts of HVACR on fixed capacity units.

- ✓ Latest HVACR equipment comes with Building Management System (BMS) technology for controlling, operation and trouble shooting.
- X Laboratory equipment lack these features, and at best come with basic data loggers or temperature scanners.



# Balief Variable VCR System Test Rig

❑ A variable VCR system is designed to be “variable” in true sense.



✓ It consists of

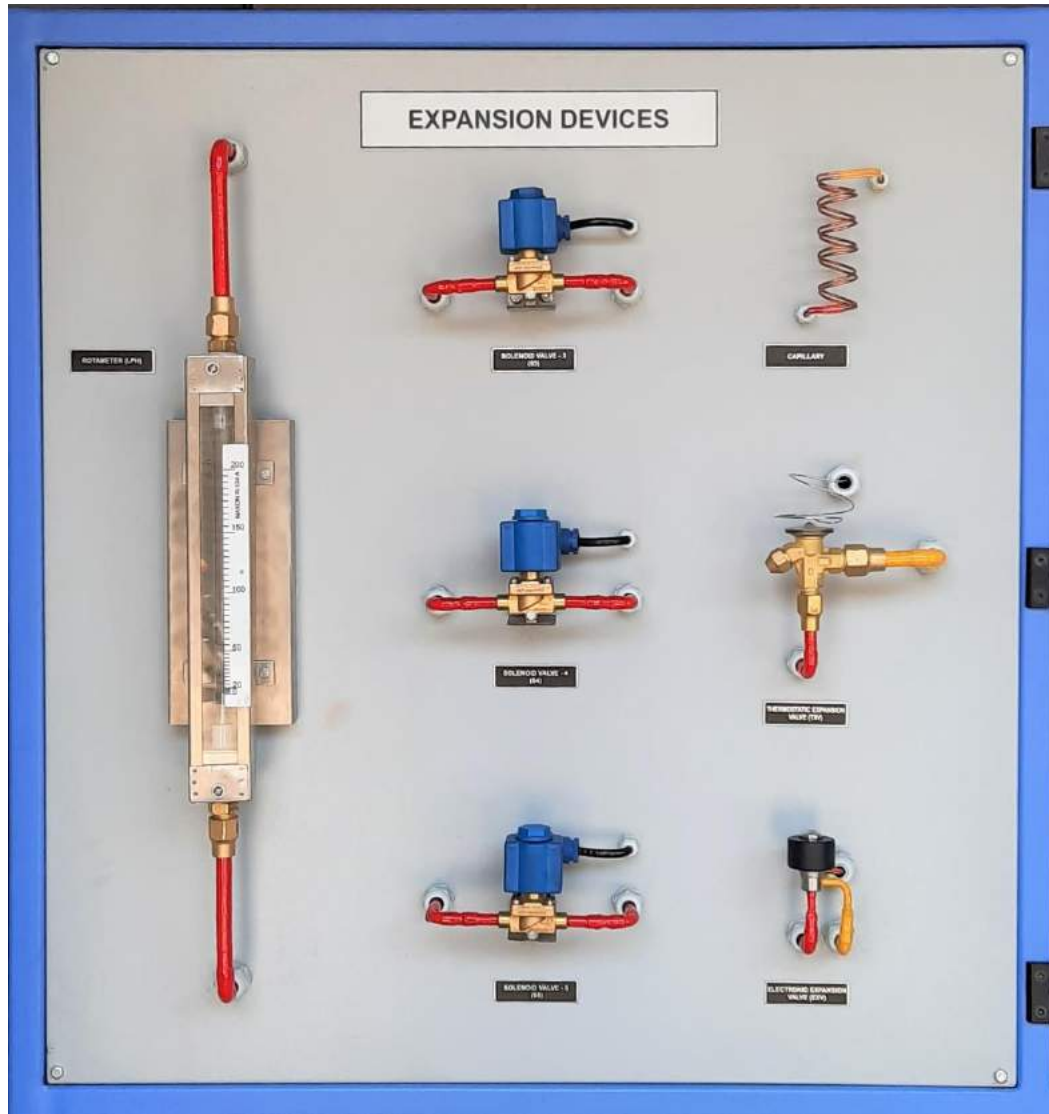
1. Variable speed compressor
2. Two options for cooling load
3. Two types of condenser
4. Three types of expansion device
5. Variable Speed Water Pump

✓ It gives flexibility of operating 12 different VCR systems in a single setup.

✓ Demonstrates latest technological advancements in HVACR field.

✓ Data acquisition and controlling is made seamless with the use of HMI. The entire operation of the VCR system is automated with PLC controls and data logging via USB. The system can also be remotely operated by an Ethernet connection or wireless.

# Balief Variable VCR System Test Rig



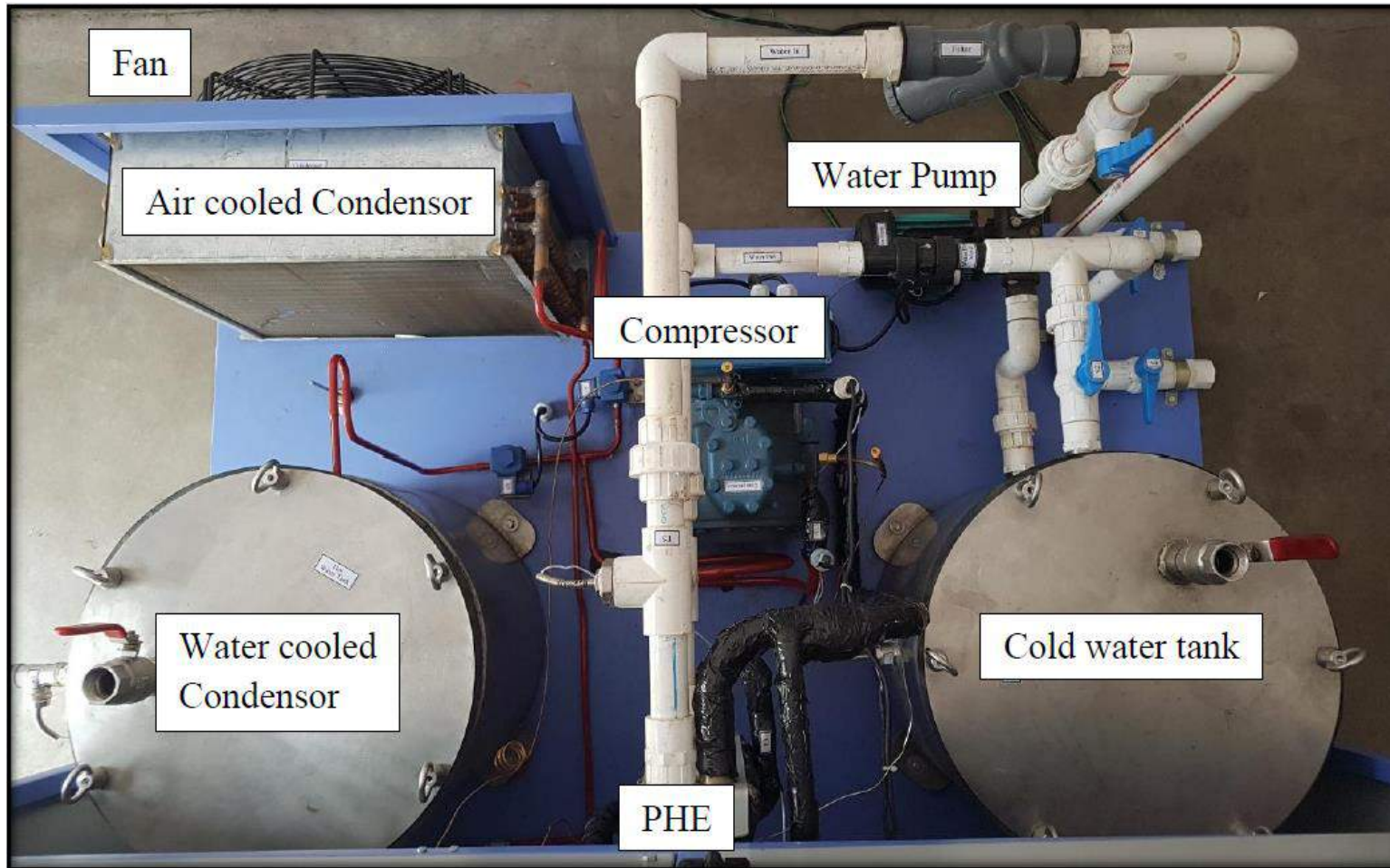
Expansion Devices



Panel Box



# Balief Variable VCR System Test Rig



**System Components View**

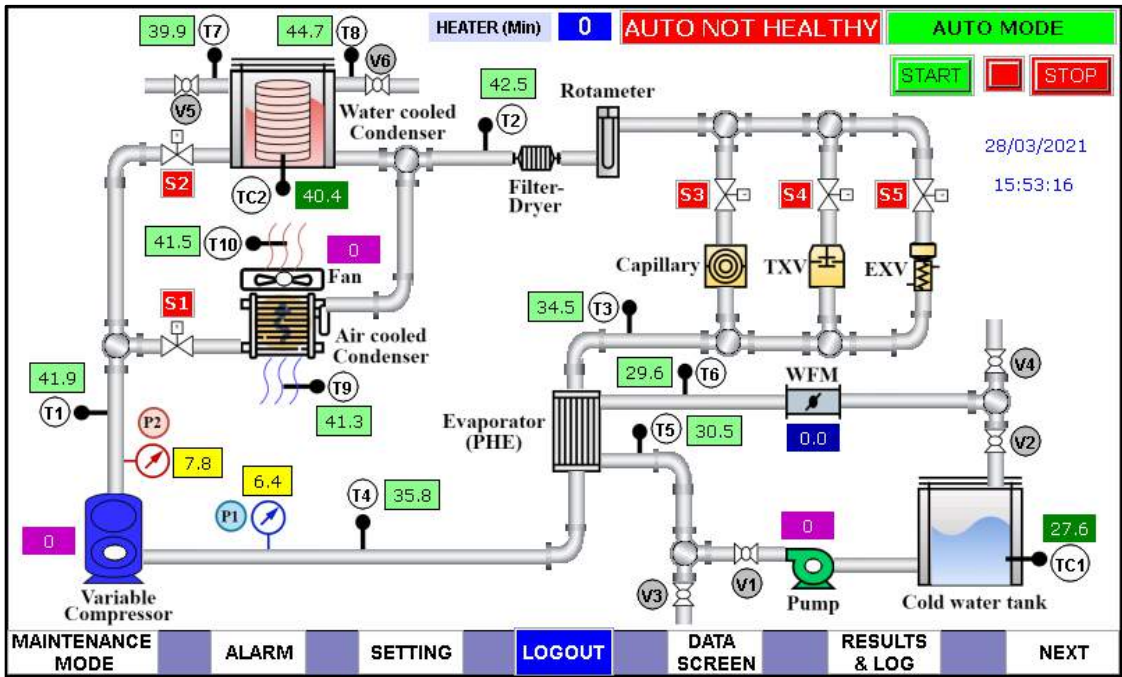


**Variable Compressor**



**Electronic Expansion Valve (EXV)  
and Controller**

# System Layout (HMI Home Screen) and Operating Combinations



System Layout (HMI Home Screen)

➤ In all these combinations compressor RPM and Electronic Expansion valve (EXV) opening is in operator's hand. So it will creates many operating possibilities.

Sr. No.	Evaporator type	Condenser Type	Expansion device
1	Tank Circulation	Air Cooled Condenser	Capillary
2	Tank Circulation	Air Cooled Condenser	TXV
3	Tank Circulation	Air Cooled Condenser	EXV
4	Tank Circulation	Water Cooled Condenser	Capillary
5	Tank Circulation	Water Cooled Condenser	TXV
6	Tank Circulation	Water Cooled Condenser	EXV
7	Direct flow	Air Cooled Condenser	Capillary
8	Direct flow	Air Cooled Condenser	TXV
9	Direct flow	Air Cooled Condenser	EXV
10	Direct flow	Water Cooled Condenser	Capillary
11	Direct flow	Water Cooled Condenser	TXV
12	Direct flow	Water Cooled Condenser	EXV

System Operating Combinations

# System operating combination Selection

27/03/2021 EXPANSION VALVE SELECTION 11:29:31

CAPILLARY TUBE OFF

TXV OFF

EXV ON

Message : Input the required EXV valve opening(5-95%)

10.0 %

BACK NEXT

27/03/2021 CONDENSOR SELECTION 11:30:07

AIR COOLED CONDENSOR ON

WATER COOLED CONDENSOR OFF

BACK NEXT

27/03/2021 FLOW AND SPEED SELECTION 12:13:44

TANK CIRCULATION ON

DIRECT FLOW OFF

Message : Ensure the tank is fully filled with water

COMPRESSOR FREQUENCY

50.00

Hz.

WATER PUMP FREQUENCY

50.00

Hz.

WATER FLOW RATE

22.5

LPM

BACK FINISH

27/03/2021 DATA SCREEN 12:10:21

T1 PV 70.8 C

T2 PV 53.4 C

T3 PV 26.7 C

T4 PV 23.3 C

T5 PV 21.2 C

T6 PV 19.6 C

T7 PV 34.1 C

T8 PV 37.7 C

T9 PV 38.6 C

T10 PV 44.2 C

TC-1 (COLD TEMP.) SV 14.0 C PV 20.4 C

TC-2 (HOT TEMP.) SV 35.0 C PV 32.1 C

WATER FLOW PV 22.7 LPM

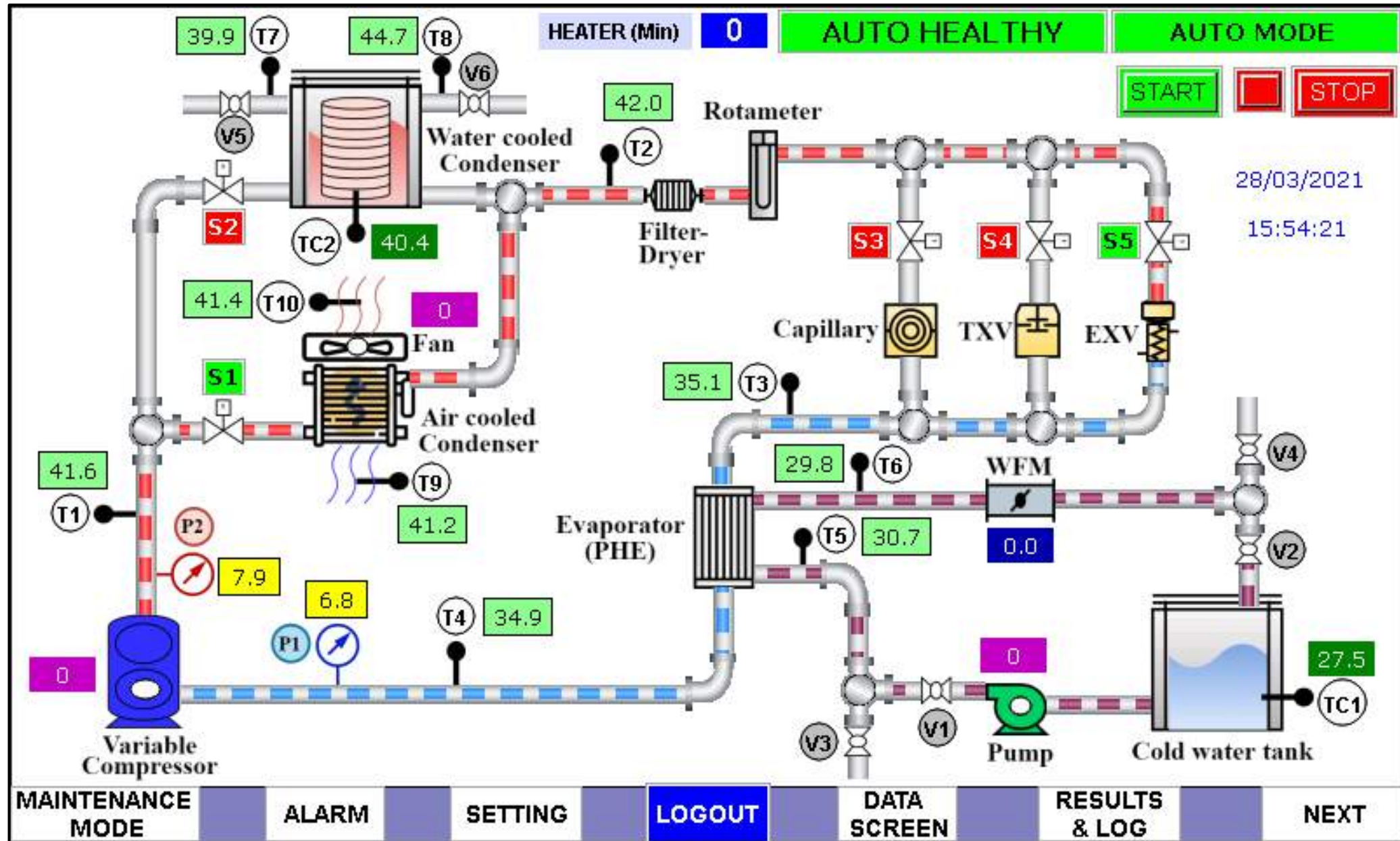
Suction Pressure (P1) PV 3.2 bar

Discharge Pressure (P2) PV 14.7 bar

BACK



# Dynamic screen update



# Data Acquisition

27/03/2021

RESULTS

11:40:45

COMPRESSOR FREQ. (Hz) 45.00

COMPRESSOR POWER (W) 0

TOTAL POWER (W) 0

COOLING LOAD (W) 0

HEATING LOAD (W) 0

COOLING COP 0.00

HEATING COP 0.00

BACK

DATA LOG

27/03/2021

DATA LOG

14:35:44

TIME	DATE	Batch No.	T-1 Deg.c	T-2 Deg.c	T-3 Deg.c	T-4 Deg.c	T-5 Deg.c	T-6 Deg.c	T-7 Deg.c
14:34:53	27/03/2021	1	39.3	37.9	38.0	38.7	37.8	37.7	37.6
14:34:58	27/03/2021	1	39.3	37.9	38.0	38.7	37.8	37.6	37.6
14:35:26	27/03/2021	2	41.3	39.9	36.4	36.5	37.8	36.7	36.7
14:35:31	27/03/2021	2	41.6	40.0	36.4	36.5	37.8	36.4	36.4

SAMPLING TIME (Sec.) 5

BATCH NO. 2

BACK

EXPORT TO USB

REMOVE STORAGE

H0001 - Microsoft Excel																				
PDFsam Enhanced 6 Creator																				
Microsoft account																				
FILE HOME INSERT PAGE LAYOUT FORMULAS DATA REVIEW VIEW																				
Clipboard Font Alignment Number Styles Cells Editing																				
K15																				
1	Time	Date	Batch No.	T1 Deg.c	T2 Deg.c	T3 Deg.c	T4 Deg.c	T5 Deg.c	T6 Deg.c	T7 Deg.c	T8 Deg.c	T9 Deg.c	T10 Deg.c	TC-1 Deg.c	TC-2 Deg.c	P-1 (Bar)	P-2 (Bar)	Total Pow	Water Flo	Compress W
2	14:34:53	27-03-2021	1	39.3	37.9	38	38.7	37.8	37.7	37.9	38.5	39.1	38.4	33.9	34.1	7.9	8.1	19.9	-0.4	0
3	14:34:58	27-03-2021	1	39.3	37.9	38	38.7	37.8	37.6	38	38.5	39.1	38.4	34	34.1	7	10.4	81	0.2	420
4	14:35:26	27-03-2021	2	41.3	39.9	36.4	36.5	37.8	36.7	38	38.5	39.2	39.7	34	34.1	7.6	8.8	20.2	-0.4	0
5	14:35:31	27-03-2021	2	41.6	40	36.4	36.5	37.8	36.4	38	38.5	39.2	39.8	34	34.1	6.5	10.6	56.4	0.2	360
6	14:46:51	27-03-2021	3	40	38.9	38	38.3	38.2	36.1	38.2	38.7	39	38.6	34.9	34.5	8	8.1	20.5	0	0
7	14:46:56	27-03-2021	3	39.9	38.9	38	38.3	38.2	36	38.2	38.7	39	38.6	34.8	34.5	6.9	10.2	63.5	-0.8	244



# Installation and Demonstration



**Installed at Pandit Deendayal  
Petroleum University (PDPU),  
Gandhinagar**



**Installed at Nirma University,  
Ahmedabad**



# THANK YOU



## ADDRESS

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